

FILE COPY

NOMENCLATURE				EVOLUTIONS / UP DATING		INDICE
PL SH	REP ITEM QTY	DESIGNATION DESCRIPTION	Fournisseur SUPPLIER	REF. FOURNIS. SUPPLIER P/N	REFERENCE TM TM P/N	
A	2	1 SUPPORT	TM	.	TM0624P001	
	2	1 IMMOBILISATEUR	TM	.	TM0624P002	
	2	3 1 VIS STRIEE	TM	.	TM0624P003	
B	
C	
D	
				THIS COPY IS GOOD FOR 14 DAYS AFTER DATE OF ISSUE		
				ISSUE DATE: 07/30/02		
<p>Plin dessiné D.A.O à l'aide du logiciel : MICROCADDS Révision : 6</p> <p>CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMECA, IL NE PEUT ÊTRE COMMUNIQUÉ OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION</p> <p>Turbomeca</p> <p>ECHÉLLE SCALE - CODE FABRICANT F0228 / MANUFACTURER CODE</p> <p>FORMAT SIZE A3</p> <p>PLANCHE SHEET 0-2</p> <p>DATE: 16/04/99</p>						
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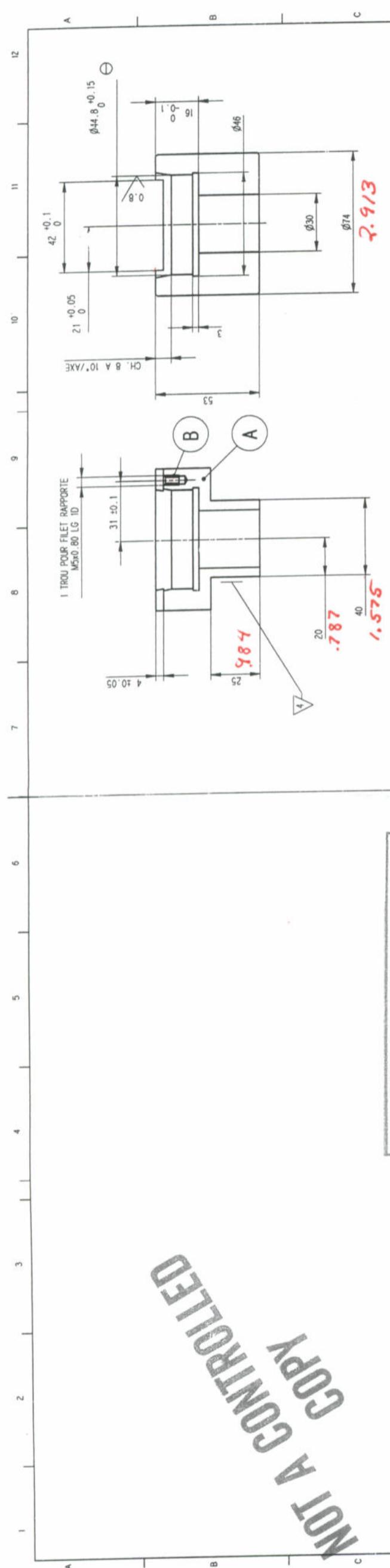
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A	E	CLE TM0625G001																													
B	D	ZONE DE MARQUAGE DE LA REFERENCE OUTILLAGE																													
C	LES COTES ET CRITERES DU PLAN REFERES SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE".																														
B	PROCESS :																														
	<ul style="list-style-type: none"> - IMMOBILISER LE SUPPORT DANS UN ETAU. - INSTALLER LE PISTON COUPLEMETRE DANS LE SUPPORT. - INSTALLER ET FIXER L'IMMOBILISATEUR DU PIGNON A L'AIDE DE LA VIS MOLETEE. - INSTALLER LA CLE SUR L'ECROU ET VISSER L'ENSEMBLE A L'AIDE D'UNE CLE DYNAMOMETRIQUE. 																														
A	FONCTION : IMMOBILISATION DU PISTON COUPLEMETRE ET SERRAGE DE L'ECROU A TENONS.																														
<table border="1"> <tr> <td>DESSINE PAR:</td> <td>VERIFIE PAR:</td> <td>INTERPRETATION DES DESSINS SELON:</td> <td></td> </tr> <tr> <td>B.ESCOLLA</td> <td>B.ESCOLLA</td> <td>INTERPRETATION OF DRAWINGS AS PER:</td> <td></td> </tr> <tr> <td>LE: 16/04/99</td> <td></td> <td>ST 2100</td> <td></td> </tr> <tr> <td>MACHINE/ENGINE:</td> <td>DESIGNATION PIECE/DESCRIPTION:</td> <td>N°PIECE/PART NUMBER:</td> <td></td> </tr> <tr> <td>ARRIUS 2F</td> <td>MOD. REDUCTEUR</td> <td>70EM018000</td> <td></td> </tr> <tr> <td>DESIGNATION OUTILLAGE</td> <td colspan="3">IMMOBILISATEUR</td> </tr> <tr> <td>TOOL NAME</td> <td colspan="3"></td> </tr> </table> <p>CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION. THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION.</p> <p>Turbomeca CODE FABRICANT FR028 / MANUFACTURER CODE</p>				DESSINE PAR:	VERIFIE PAR:	INTERPRETATION DES DESSINS SELON:		B.ESCOLLA	B.ESCOLLA	INTERPRETATION OF DRAWINGS AS PER:		LE: 16/04/99		ST 2100		MACHINE/ENGINE:	DESIGNATION PIECE/DESCRIPTION:	N°PIECE/PART NUMBER:		ARRIUS 2F	MOD. REDUCTEUR	70EM018000		DESIGNATION OUTILLAGE	IMMOBILISATEUR			TOOL NAME			
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	1/1	A3	1/1																												
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DATE	EVOLUTIONS / IP DATING	NOTE
-	-	-
-	-	-

A technical drawing showing a vertical pipe assembly. The pipe has a total height of 4 units, a middle section of 30 units, and a bottom section of 0.5 units. A horizontal line extends from the top of the pipe. A reference mark '157.' is located at the bottom right.

B	FILET RAPPORTÉ M520-80 LG 1D	STD 2017A	5061	REF.
A	CORPS	DESIGNATION	MATRICE / FONDUS.	RES. / REF.
REP.	QUANT.		VISAGE 1.6 (10.0) V	ECHELLE B. ESCALA 1/1 EST/EST
		VOR TABLEAU		TIM0624P001
		SUPPORT		

4 MARQUEUR "TM0624G001"
 CARACTÈRES HAUTEUR 4 mm.
 3 PROTECTION: OXYDATION ANODIQUE NOIRE
 2 CHANFREINS NON COTÉS : 1 A 45°
 1 CASER LES ARÈTES VIVES PAR CH. 0.2 A 0.3 A 45°

B./O Knob

VIS STRIEE		N.M. MODIFIE 0639 050 016	TMO624P003	
		3,2	ESCOLA B.ESCOLA 16/04/99	EVOLUTIION: Voir PLANCHE 0
DESIGNE PAR: B.ESCOLA LE: 16/04/99	VERIFIE PAR: B.ESCOLA	INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER ST 2100	MACHINERIE/ENGAGE: MODULE REDUCTEUR	WHERE PART NUMBER: TOMCN18000
DESIGNATION OUTILAGE	IMMOBILISATEUR			
TAX NO:				
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ECHELLE SCALE 1/1	FORMAT SIZE A4	 Turbomeca CODE FABRICANT/FABZ / MANUFACTURER CODE TM0624G001 PLANche 2		
Plan dessiné D.A.O. à l'aide du logiciel: MIRCOCADD Rev1510 : 6				

 24	IMMOBILISATEUR TM0624P002 38-37 AC 4/30 25004 900-1130 MPa	1 CASSER LES ARETES VIVES PAR CH. 0 2 A 0 3 A 45°	2 CHIENFREINS NON COTES : 10 A 45°	3 PROTECTION : PENTRATE	4 MARQUEUR "TM0624GDX" CARACTERES HAUTEUR 2 mm.	1 1/1 ÉCHELLE BESOIN 163827
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This technical drawing illustrates a mechanical component's dimensions and tolerances. Key features include:

- A central vertical slot with a width of $42 - 0.05$ mm.
- A horizontal slot at the top with a width of $23.5 - 0.025$ mm.
- A central hole with a diameter of 5.5 mm.
- A stepped base with a total height of 52 mm, divided into 1.5 mm and 50.5 mm sections.
- A side slot on the right with a width of $8.5 + 0.05$ mm and a depth of $17 + 0.1$ mm.
- A side slot on the left with a width of $8.5 - 0.05$ mm and a depth of $17 + 0.1$ mm.
- Side wall thicknesses of $2 \times R 2.75$ mm.
- Vertical dimensions of 74 mm and 3 mm.
- Tolerances indicated by arrows: $+0.1$, -0.05 , $+0.025$, and -0.05 .